



Downpipe System	Outlet size, mm Ø	Product code	Dimensions AxBxC, mm	Flow rate, l/s
Evolve	63	RH810	600x275x275	4.3
Tudor	63	TH801	600x275x275	4.3
Tudor	76	TH802	600x275x275	6.2
Tudor	102	TH803	600x275x275	11.2
Traditional	72x72	RH804	600x275x275	7
Traditional	102x76	RH805	600x275x275	10.5
Traditional	102x102	RH806	600x275x275	14.1
Flushfit	63	RH813	600x275x275	4.3
Flushfit	76	RH811	600x275x275	6.2
Flushfit	102	RH814	600x275x275	11.2
Flushfit	72x72	RH812	600x275x275	7
Flushfit	102x76	RH815	600x275x275	10.5
Flushfit	102x102	RH816	600x275x275	14.1

## Product description

Range of hopper heads to suit any type of property, a significant component to every Marley Alutec's downpipe system.

Hopper heads are utilised for collecting water discharging from flat roof areas through parapet openings. As well as being a design feature, they are also an important safety mechanism in preventing water being trapped on a roof in the event of a downpipe blockage. Hoppers will still allow the water to safely discharge and overspill in such an event.

- Available in 63mmØ, 76mmØ, 102mmØ, 72x72mm, 102x76mm and 102x102mm outlet sizes
- High performing flow rates
- Functional life expectancy of 50+ years with minimal maintenance
- Marine grade aluminium throughout for ultimate corrosion resistance – ideal for coastal or heavily polluted areas
- Aluminium is a sustainable material, infinitely recyclable and responsibly sourced

## Physical properties

<b>Material</b>	1050 Sheet Aluminium
<b>Paint Finish</b>	Architectural grade polyester powder coat (PPC)

## Functional Life Expectancy

Marley Alutec aluminium rainwater systems have a functional life-expectancy of 50+ years with minimal maintenance. All products are manufactured using only marine grade aluminium and coated with external grade architectural powders.

**Clause:** R10  
**Product:** Hopper head contemporary extended  
**Manufacturer:** Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

## Product information

Visit [www.marleyalutec.co.uk](http://www.marleyalutec.co.uk) or click on the individual links below.

## Technical Services Department

Marley Alutec Technical Services Department has many years of experience in assisting specifiers with all aspects of drainage design and installation. For advice, contact them on [technical@marleyalutec.co.uk](mailto:technical@marleyalutec.co.uk), 01234 359438

## Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards.

## Hopper connection and Maintenance

Hopper heads are connected directly onto the ends of the chosen pipe system. All connections must be sealed with Alutec joint sealant, product code SC101.

Hoppers should be periodically cleaned out and any built-up debris removed to maintain peak performance. Check all fixings are secure and take any remedial action to rectify if necessary. To maximise the life of the decorative paint finishes, all parts should be washed down with clean water at least every 12 months. This period would be shortened to 6 months in a marine / aggressive environment.

## Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2015.



## Handling & storage

The hoppers are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



elite ROOF OUTLET SYSTEMS

**ALUTEC**  
ALUMINIUM RAINWATER SYSTEMS

### Head office

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