311 TRADITIONAL ALUMINIUM GUTTERS  
  
   
 Manufacturer: Marley Alutec, Unit 1 (G-H), Hudson Road,  
 Elms Farm Industrial Estate, Bedford MK41 0LZ  
 Tel: 01234 359438, Fax: 01234 357199.  
 Email: enquiries@marleyalutec.co.uk  
Gutters and fittings to: BS 8530

Reference: Traditional Moulded Ogee aluminium rainwater system  
 Profile: Moulded Ogee  
 Size: 150x100mm   
 Outlet Size: : 63mmØ, 76mmØ, 102mmØ, 72x72mm, 102x76mm or 102x102mm TBC  
 Type / grade: Marine grade Aluminium alloy to BSEN1559:1997,   
 BSEN 1676:1997 and BSEN 1706:1998  
Finish: Polyester powder coated to BS EN 12206-1:2004  
 Colour: TBC  
Functional life expectancy: 50 years

Jointing: Gutter lengths or fittings are overlapped at the joint with a spigot and socket. Slots are provided for fixing using Alutec M6 aluminium bolts with nuts and washers. Seal evenly across the joints with Alutec sealant  
Fixing: Fascia bracket fixed at 915mm centres and at each fitting using Alutec 32mm x No. 10 round head austenitic stainless steel screws