



Code	Size (mm)	Nominal Length (m)	A (mm)	B (mm)	C (mm)
TR213	63 Ø	3, 2 & 1.83	110	145	45
TR313	76 Ø	3, 2 & 1.83	115	160	52
TR413	102 Ø	3, 2 & 1.83	141	186	65

Product description

The ultimate low maintenance replacement guttering for cast iron downpipes on listed, heritage or period style new build properties.

- 63mm, 76mm & 102mm circular sizes
- Life expectancy of 50 years or more
- 65% lighter than cast iron, making it easier and safer to handle on site
- Marine grade aluminium throughout. Highly corrosion resistant, it will never rust or need repainting
- Available at a lower price in the popular Heritage Black finish, which accurately replicates the appearance of cast iron
- Compatible with Evolve, Traditional and Aligator gutter ranges (gutter dependent)

Physical properties

Material	Marine grade 6063 T5 extrusion and LM6 castings
Finish	Polyester powder coated to BS EN 12206-1:2004
Life expectancy	50 years or more
Gutter compatibility	Evolve, Traditional and Aligator ranges (gutter dependent)

Flow rate performance

Flow rate performance is dependent on chosen gutter system. Please see Product Data Sheet for chosen gutter system as listed in **Physical properties** section.

Life Expectancy

Under normal UK atmospheric conditions, Marley Alutec systems if correctly installed have a life expectancy of 50 years or more. This may be marginally reduced in highly polluted or coastal areas.

NBS & BIM

A full suite of NBS and BIM files are available; see links in **Product information** section.

Clause:	R10/370
Product:	Tudor circular aluminium rainwater system to BS 8530:2010
Manufacturer:	Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

Product information

Visit www.marleyalutec.co.uk or click on the individual links below.

Technical Services Department

Marley Alutec Technical Services Department has many years' experience in assisting specifiers with all aspects of drainage design and installation. For advice, contact them on enquires@marleyalutec.co.uk, 01234 359438

Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards. For a full list download the range brochure in the **Product information** section.

Maintenance

Rainwater systems should be periodically inspected and any built up debris removed to maintain performance. Rainwater systems can be periodically washed down with water and non-toxic detergent to remove build up of grime. Under no circumstances should abrasive cleaners be used.

Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



Handling & storage

All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



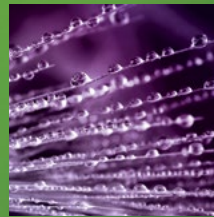
evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



roof OUTLET SYSTEMS



shower OUTLET SYSTEMS

ALUTEC

ALUMINIUM RAINWATER SYSTEMS

Head office

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