

Code	Size (mm)	Nominal Length (m)	A (mm)	B (mm)
RJ313	72x72	3	3000	30
RJ113	102x76	3	3000	34
RJ413	102x102	3	3000	34

Product description

Sleek square and rectangular aluminium downpipe system with concealed internal joints for modern building designs

- 72x72, 102x76 & 102x102mm square and rectangular sizes
- Life expectancy of 50 years or more
- Marine grade aluminium throughout for ultimate corrosion resistance – ideal for coastal or heavily polluted areas
- Compatible with Evolve and Aligator gutter ranges (gutter dependent)

Physical properties

Material	Marine grade 6063 T5 extrusion and LM6 castings
Finish	Polyester powder coated to BS EN 12206-1:2004
Life expectancy	50 years or more
Gutter compatibility	Evolve and Aligator ranges (gutter dependent)

Flow rate performance

Flow rate performance is dependent on chosen gutter system. Please see Product Data Sheet for chosen gutter system as listed in **Physical properties** section.

Life Expectancy

Under normal UK atmospheric conditions, Marley Alutec systems if correctly installed have a life expectancy of 50 years or more. This may be marginally reduced in highly polluted or coastal areas.

NBS & BIM

A full suite of NBS and BIM files are available; see links in **Product information** section.

Clause:	R10/370
Product:	Flush-Fit square aluminium rainwater system Flush-Fit rectangular aluminium rainwater system
Manufacturer:	Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

Product information

Visit www.marleyalutec.co.uk or click on the individual links below.

Technical Services Department

Marley Alutec Technical Services Department has many years' experience in assisting specifiers with all aspects of drainage design and installation. For advice, contact them on enquires@marleyalutec.co.uk, 01234 359438

Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards. For a full list download the range brochure in the **Product information** section.

Maintenance

Rainwater systems should be periodically inspected and any built up debris removed to maintain performance. Rainwater systems can be periodically washed down with water and non-toxic detergent to remove build up of grime. Under no circumstances should abrasive cleaners be used.

Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2004.



Handling & storage

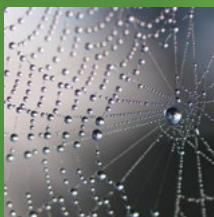
All gutter and pipe lengths are supplied in protective polythene sleeving and components packed in cardboard boxes. If polyester powder coated products are stored outside, cover with tarpaulin to guard against water ingress. If water becomes trapped within the polythene wrapping and left exposed to warm sunlight, it may leave permanent water stains on the paint finish.



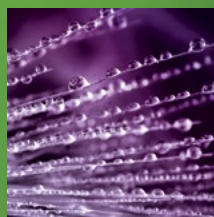
evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



roof OUTLET SYSTEMS



shower OUTLET SYSTEMS

ALUTEC

ALUMINIUM RAINWATER SYSTEMS

Head office

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