



30 x 25mm Return

Product description

The Evoke range of fascia and soffit complements perfectly the long-life expectancy and low maintenance of Marley Alutec aluminium gutter and downpipe systems.

- **Suitable for use up to 18m in height**
- Installs like PVC, no specialist trades required
- Various profiles and sizes available
- Can be fixed directly to roof truss ends
- 12 different PVDF paint colour options that will naturally resist the buildup of dust, grime and algae; keeping maintenance costs to a minimum.

Product Sizes

Code	Depth (A) mm*	Nominal length (m)
FC1150	150	3
FC1185	185	3
FC1235	235	3
FC1310	310	3
FC1435	435	3

* Non standard sizes available on request

Physical properties

Material	4mm thick aluminium composite. Polyethylene thermal break between external surfaces
Finish	Kynar 500 fluorocarbon PVDF paint system

Our standard Fascia and Soffit systems are manufactured from 4mm thick aluminium composite material. These products are suitable for use up to a maximum height of 18m.

For installations carried out above 18 metres in height, and for non-standard colour requirements, our solid sheet aluminium products are available.

Functional Life Expectancy

Marley Alutec aluminium eaves solutions have a functional life-expectancy of 50+ years with minimal maintenance. All products are manufactured using only marine grade aluminium and coated with PVDF external architectural grade paint.

Clause:	H72/470
Product:	Aluminium composite fascia system
Manufacturer:	Marley Alutec, Unit 1 (G-H), Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ.

Product information

Visit www.marleyalutec.co.uk or click on the individual links below.

Technical Services Department

Marley Alutec Technical Services Department has many years' experience in assisting specifiers with all aspects of drainage design and installation.

For advice, contact them on technical@marleyalutec.co.uk, 01234 344108.

Standards

All Marley Alutec systems are manufactured to and in excess of the appropriate BS or EN Standards.

Maintenance

To maximise the life of the decorative paint finishes, all parts should be washed down with clean water at least every 12 months. This period would be shortened to 6 months in a marine/aggressive environment.

Environmental

Marley Alutec is committed to continually reducing its environmental impact and is accredited to ISO 14001:2015.



Handling & storage

All goods should be stored under cover to protect against ingress of water between surfaces of composite aluminium sheets. Flat panels should be stored fully supported on a flat surface. Profiled lengths should also be fully supported throughout the product length and appropriately stacked to avoid damage to the profile.

Ensure that the self-adhesive peel off protective cover is not damaged during handling exposing the painted surface to potential damage.



evolve RAINWATER SYSTEMS



traditional RAINWATER SYSTEMS



aligator RAINWATER SYSTEMS



evolve FASCIA, SOFFIT & COPING



elite ROOF OUTLET SYSTEMS

ALUTEC
ALUMINIUM RAINWATER SYSTEMS

Head office

For general enquiries, please call **01234 359438**

For technical enquiries please call **01234 344108**

email: projects@marleyalutec.co.uk

Fax: **01234 357199**

Unit 1 (G-H), Viking Industrial Park, Hudson Road, Elms Farm Industrial Estate, Bedford MK41 0LZ



/marleyalutec

@marleyalutec

/company/marey-alutec

www.marleyalutec.co.uk