311 EVOLVE ALUMINIUM GUTTERS  
  
 Manufacturer: Marley Alutec, Unit 1 (G-H), Hudson Road,  
 Elms Farm Industrial Estate, Bedford MK41 0LZ  
 Tel: 01234 359438, Fax: 01234 357199.  
 Email: enquiries@marleyalutec.co.uk  
 Reference: Evolve Box aluminium rainwater system  
 Profile: Box  
 Size: 130x85mm   
Flow Performance: 7 litres per second (centre outlet).

Outlet Size: 76mmØ or 72x72mm TBC  
 Type / grade: Marine grade extruded aluminium to BS EN 755-2:2008

Finish: Polyester powder coated to BS EN 12206-1:2004   
 Colour: TBC  
Functional life expectancy: 50 years

Jointing: External JuraJoint joint union with integral EPDM rubber and cross linked with Alutec sealant

Fixing: BS EN 1462:2004 Class H, external fascia brackets at 1m centres. Fixed with Alutec austenitic stainless steel 32mm x No. 10 round head screws