370 VANDAL SQUARE ALUMINIUM PIPEWORK FOR EXTERNAL USE:

Manufacturer: Marley Alutec, Unit 1 (G-H), Hudson Road,  
 Elms Farm Industrial Estate, Bedford MK41 0LZ  
 Tel: 01234 359438, Fax: 01234 357199.  
 Email: [enquiries@marleyalutec.co.uk](mailto:enquiries@marleyalutec.co.uk)

Reference: Vandal square aluminium rainwater system.

Accessories: Bends, Branches, Access Pipes, 2 Piece Offset, Shoes, Hopper Head  
Size: 102X102mm   
Type / grade: Marine Grade extruded aluminium to BS EN755-2:2008 grade 6063-T5 pipe

Finish: Polyester powder coated to BS EN 12206-1:2004 or Mill Finish (bare aluminium) (Delete as appropriate)  
 Colour: From manufacturer’s standard range TBC  
 Functional life expectancy: 50 years

Fixing: Via concealed fixing plates. Plug and screw to wall with Alutec 50mm x No. 12 countersunk screws.

Jointing: Internal spigot jointing, joints to the gutter outlets and non vertical planes to be sealed with Alutec sealant allowing for a 3-4 mm vertical thermal movement gap.