.

370 TRADITIONAL ALUMINIUM PIPEWORK FOR EXTERNAL USE:

Manufacturer: Marley Alutec, Unit 1 (G-H), Hudson Road,  
Elms Farm Industrial Estate, Bedford MK41 0LZ  
Tel: 01234 359438, Fax: 01234 357199.  
Email: [enquiries@marleyalutec.co.uk](mailto:enquiries@marleyalutec.co.uk)

Reference: Traditional circular aluminium rainwater system to BS8530.

Accessories: Bends, Branches, Access Pipes, 2 Piece Offset, Shoes, Hopper Head, Pipe Clips  
Size: 63mm diameter  
Type / grade: Marine Grade extruded aluminium to BS EN755-2:2008 grade 6063-T5 pipe

with cast aluminium sockets to BS EN 1706:2010

Finish: Polyester powder coated to BS EN 12206-1:2004 or Mill Finish (bare aluminium) (Delete as appropriate)  
Colour: From manufacturer’s standard range TBC  
Functional life expectancy: 50 years

Fixing: Via eared cast sockets and or extruded pipe clips. Plug and screw to wall with Alutec 50mm x No. 16 domehead screws.

Jointing: Cast sockets, caulked with pipe socket filler and sealed with Alutec sealant allowing for a

3-4mm vertical thermal movement gap.